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TECHNICAL DATA SHEET

LINECO/UNIVERSITY PRODUCTS
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Frame PVA Adhesive

901-1011, 901-1012, 901-1014,
901-1015, 901-1016

MG 206 is a high quality, extremely high solids, fast-setting, wood frame assembly adhesive that when properly used makes joints stronger than the wood itself. MG 206 was formulated for bonding wood that is hard-to-stick or high in moisture content with press times as short as 30 minutes. This product is a multi-purpose woodworking adhesive that is excellent for gluing up wood frames, furniture assembly, pressed wood, chip board, plywood, MDF or OSB. MG 206 is also successful with other cellulose materials as long as one surface is porous to allow moisture to escape the glue line. MG 206 maintains excellent heat resistance and lower chalkpoint properties to withstand colder temperatures during the assembly process.

ADVANTAGES:

- GOOD Impact Resistance
- High Percentage of Fiber Failure
- Very Fast Set
- High Solids
- Excellent Machinability
- Low Chalkpoint

BASE:	Synthetic Resin Dispersion
SOLIDS:	60.0 to 64.0%
COLOR:	White
CLEAN-UP:	Warm Water
pH:	5.0 to 6.0
VISCOSITY:	6,500 to 7,000 cps @ 75°F
LBS. PER GALLON:	9.0 to 9.4
CHALKING TEMP	50°F
HEAT RESISTANCE	Up to 200°F
FREEZE/THAW STABILITY:	Up to 3 cycles
VOC CONTENT	<0.1% lbs/gal
STORAGE LIFE:	6 months in unopened containers. Product should be mixed at least once a month to maintain consistency and integrity.
USAGE:	General woodworking, frame assembly, furniture assembly, edge gluing, clamp carrier, cold press, laminating wood-to-wood, pressed wood, chip core, Masonite, MDF, OSB and other cellulosic materials. MG206 will also bond most types of Formica, cloth, paper, felt and leather.
APPLICATION METHOD:	Extruder, roll coater, squeeze bottles, brush-on or most other glue application equipment.
DIRECTIONS FOR USE:	For best results, apply 3 to 8 mils of adhesive, depending on the application, evenly to both substrates. Allow adhesive to dry 24 to 72 hours, depending on relative humidity, ambient temperature and amount of adhesive applied.

NOTE Components contained in this product meet composition requirements of indirect food additives; Regulation 21 CFR 175.105 "Adhesives".

All products are sold upon the conditions that purchaser make their own tests for the suitability of such products for their own use. Purchaser assumes all risks and liabilities for the result of use of this product. There is no warranty for fitness for any purpose. Product will meet seller's specifications; no other warranties are made.